

SAW longitudinally welded steel tubes

GOST 10706-76
GOST 10704-91

Application: for pipelines and general purpose structures

Pipe dimensions and weight

Outside diameter, mm	Weight per meter, kg, for wall thickness mm					
	9,0	10,0	11,0	12,0	13,0	14,0
1020	226,63	251,57	276,46	301,29	326,07	350,80

Lengths supplied:

- Random length from 6,0 up to 11,6 m.

Steel hardness:

Steel Grades	Chemical compound according to
St3sp Low-alloyed steel, which carbon equivalent does not exceed 0,48%	GOST 380

Steel Grade "sp" is killed steel

Obligatory requirements:

- Carrying out hydraulic pressure testing;
- Carrying out bending impact test.

At customer's request it is possible to carry out:

- Carrying out weld's non-destructive testing;
- Carrying out weld joint's bending impact test.