

Re-rolled mill products for machine-building and construction products

TU U 27.1-4-569-2004

Used for manufacturing of machine-building and construction products.

Dimensions of tubes

Mill products group	Mill products description	Dimensions, mm		Mill products length (off-grade length), mm min
		Outer diameter	Wall thickness	
1	Hot-rolled mill products	73,0 – 377,0	5,0 – 65,0	2000,0
2	cold-rolled mill products	37,0 – 203,0	3,0 – 30,0	2000,0
3	Hot-rolled heavy-walled mill products (tubular billet)	320,0 – 330,0	70,0	500,0
		370,0 – 380,0	70,0	600,0
		430,0 – 440,0	60,0	600,0
		440,0 – 450,0	80,0	500,0

Steel grades for tube production with chemical composition according to:

DSTU 2651, GOST 1050, GOST 4543, GOST 801, GOST 19281 etc.