

Medium-weight threaded steel tubes

DIN 2440

Application: air, water, non-aggressive gas and fluid transportation under no more than 25 kgs/cm² pressure, for air and non-aggressive gas - under no more than 10 kgs/cm² pressure

Pipe dimensions and weight

Nominal size, DN, mm	Outside diameter, mm	Wall thickness, mm	Weight per meter, kg/m	Pipe type	
				Seamless	Welded
15	21,3	2,65	1,22		•
20	26,9	2,65	1,58		•
25	33,7	3,25	2,44	•	•
32	42,4	3,25	3,14	•	•
40	48,3	3,25	3,61	•	•
50	60,3	3,65	5,10	•	•
65	76,1	3,65	6,51	•	•
80	88,9	4,05	8,47	•	•
100	114,3	4,05	11,01	•	•
		4,5	12,1		

Pipes supplied are black (non-zinc-coated) and non-threaded

Lengths supplied:

- From 4,0 up to 8,0 m. If agreed by the Parties, pipes having other length are possible to be supplied

Steel grades: St 33, S185.

Obligatory requirements:

- Carrying out hydraulic pressure or non-destructive testing;
- Carrying out bending impact test (for pipes with nominal inside diameter 50 mm and less);
- Carrying out flattening test (for welded pipes).