

Water and gas line steel pipes

GOST 3262-75

Application: for water & gas pipelines, as well as for water & gas line detail structures

Pipe dimensions and weight

Nominal size, DN, mm	Outside diameter, mm	Weight per meter, kg, for wall thickness mm										
		2,0	2,2	2,35	2,5	2,8	3,0	3,2	3,5	4,0	4,5	
10	17,0	0,74	0,80	-	-	-	-	-	-	-	-	-
15	21,3	-	-	1,10	1,16	1,28	-	1,43	-	-	-	-
20	26,8	-	-	1,42	1,50	1,66	-	1,86	-	-	-	-
25	33,5	-	-	-	-	2,12	-	2,39	-	-	-	-
32	42,3	-	-	-	-	2,73	-	3,09	-	-	-	-
40	48,0	-	-	-	-	-	3,33	-	3,84	4,34	-	-
50	60,0	-	-	-	-	-	4,22	-	4,88	-	-	-
65	75,5	-	-	-	-	-	-	5,71	-	7,05	-	-
80	88,5	-	-	-	-	-	-	-	7,34	8,34	-	-
90	101,3	-	-	-	-	-	-	-	8,44	9,60	10,74	-
100	114,0	-	-	-	-	-	-	-	-	-	10,85	12,15

Lengths supplied:

- Random length;
- Fixed length;
- Multiple fixed length from 4 to 12 m.

Steel hardness:

Steel Grades	Chemical compound according to
St1sp, St1kp, St1ps, St2sp, St2kp, St2ps, St3sp, St3kp, St3ps	GOST 380
08, 08kp, 08ps, 10, 10kp, 10ps, 15, 15kp, 15ps, 20, 20kp, 20ps	GOST 1050

Steel Grade "sp" is killed steel

Steel Grade "ps" is semi-killed steel

Steel Grade "kp" is boiled steel

Pipes are supplied without zinc-coating & threading

Obligatory requirements:

- Carrying out hydraulic pressure testing;
- Carrying out bend impact testing.

At customer's request it is possible to carry out:

- Weld's non-destructive testing;
- Expanding test;
- Flattening test.