

Steel electric-welded longitudinal tubes of 1020 mm diameter

TU 14-3-620-92

Used for construction of high-pressure pipelines and heating systems.

Pipe dimensions and weight

Outside diameter, mm	Weight per meter, kg, for wall thickness, mm						
	9,0	10,0	11,0	12,0	13,0	14,0	14,9
1020	226,63	251,57	276,46	301,29	326,07	350,80	373,00

Lengths supplied:

- off-gage length of 10.6 to 11.6 m with single transversal (annular) seam. Delivery of tubes with length of no less than 8 m in amount of up to 10% of bulk weight is acceptable.

Steel hardness:

Steel grade	Chemical compound according to
17ГC, 17Г1C	GOST 19281
13Г1C-Y	TU 14-1-3636
17Г1C-Y	TU 14-1-1950

Obligatory requirements:

- hydraulic pressure test;
- non-destructive check of welded seam quality (longitudinal seam ultrasonically and transversal seam by radiography examination).